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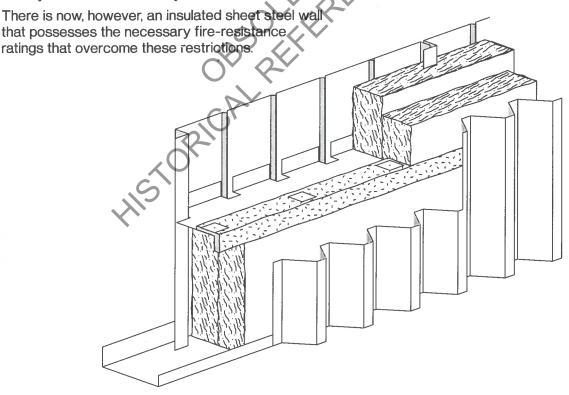


# FIRE-RATED EXTERIOR SHEET STEEL WALLS

#### INTRODUCTION

Insulated sheet steel walls are frequently used on the exterior of commercial and industrial steel framed buildings. They have been found to be economical, aesthetically attractive, and amenable to the short construction duration inherent in such buildings.

Because economical sheet steel walls, until now, have not had recognized fire-resistance ratings, they have been restricted to exterior walls not subject to any Limiting Distance requirements specified by the National Building Code of Canada (NBCC). Exterior walls in close proximity to the Property Line or adjacent buildings (see NBCC Subsection 3.2.3) have traditionally been built in masonry block or concrete.





The Algoma Steel Corporation, Limited 

Dofasco Inc.

Sidbec-Dosco Inc.

Stelco Inc.

Canadian Fasteners Institute

Canadian Institute

Canadian Steel Service Centre Institute

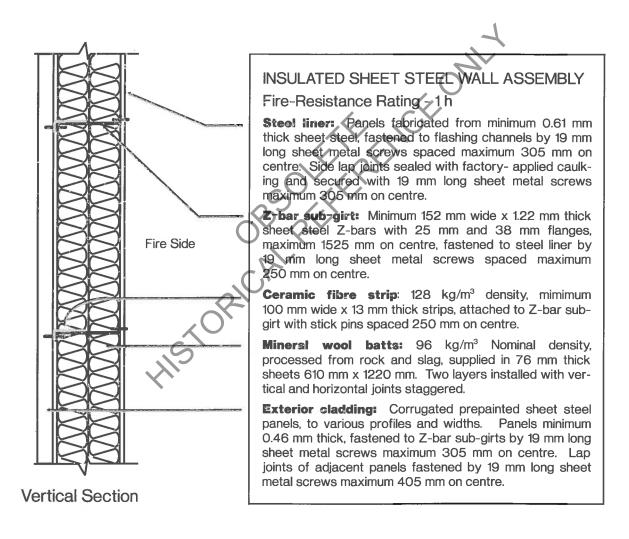
Corrugated Steel Pipe Institute

Canadian Welding Bureau (Associate Member)

# CSCC/CSSBI/NRC RESEARCH PROGRAM

In response to Designers' needs for an alternative, the Canadian Steel Construction Council (CSCC), the Canadian Sheet Steel Building Institute (CSSBI), and the National Fire Laboratory of the Institute for Research in Construction, National Research Council of Canada (NRC) set up a joint research project, with the intent of developing an integrated **fire-rated** non load-bearing insulated sheet steel wall assembly.

This program comprised a number of small-scale and full-scale fire tests in NRC's furnaces. The resulting exterior wall assembly has been assigned a **one-hour fire-resistance rating**, based on CAN/ULC-S101-M89 - "Standard Methods of Fire Endurance Tests of Building Construction and Materials". IRC Internal Report *Fire Resistance Tests of Exterior Sheet Steel Walls Insulated With 152 mm Thick, 96 kg/m<sup>3</sup> Density, Mineral Wool Insulation*, by Martin Chabot, details the results of the actual fire tests. The full constructional and material details are given in Underwriters Laboratories of Canada (ULC) "List of Equipment and Materials - Volume 3 - Fire Resistance Ratings", under Design No. W605, but the following describes the salient details.

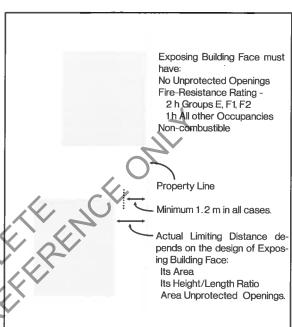


#### SPATIAL SEPARATION REQUIREMENTS OF NBCC

The NBCC requires that no building shall put an adjacent building at risk due to a fire. This is achieved by requiring a minimum separation between buildings, or by limiting the area of unprotected openings in walls between buildings. This is all set out in two Tables - Table 3.2.3.A for Groups A, B, C, D and Group F Division 3 Occupancies; and Table 3.2.3.B for Group E and Group F Divisions 1 and 2 Occupancies.

These Tables may be used in either of two ways. For any given exterior wall (called **the ex-posing building face**), (a) the required Limiting Distance may be calculated according to the area of unprotected openings; or (b) the area of unprotected openings may be restricted according to the available Limiting Distance. The actual Spatial Separation requirements are governed by two situations:

- If the exposing building face of a building has **no unprotected openings**, it may be located right **on** the Property Line,<sup>\*</sup> provided it has a fire-resistance rating. This rating is **2 h** for Groups E, F1 and F2 Occupancies, and **1 h** for all other Occupancies (NBCC 3.2.3.7).
- (2) If there **are** any unprotected openings, then the wall must be **set back** from the Property Line. The minimum set-back distance is **1.2 m**, but this increases as the size of the wall and the amount of unprotected openings increase. The construction and fire-resistance rating (if required) of the exposing building face depend on the amount of unprotected openings permitted by Tables 3.2.3.A and 3.2.3.B for any given wall (NBCC 3.2.3.7).



The Sheet Steel Wall Assembly described in this Bulletin has a 1 h fire-resistance rating and is of non-combustible construction. It may therefore be used in any situation where these attributes are required, including (in buildings governed by Table 3.2.3.A) walls situated on the Property Line that have no upprotected openings.

## Equivalent two-hour rated wall

Sometimes, in buildings governed by Table 3.2.3.B, a 2 h wall is required. This Sheet Steel wall assembly meets all the requirements of a 2 h fire test, with the exception that it exceeds the **temperature rise criteria** on the unexposed (non-fire) surface, as set out in the test standard (CAN/ULC-S101-M89). The NBCC recognizes this situation by **waiving** the temperature rise criteria, as long as a **correction factor** is applied to the wall (NBCC 3.1.7.2).

This correction factor (defined as the equivalent opening factor) is calculated by translating the actual temperature reached in the fire test at the 2 h point to an **equivalent area of unprotected opening**. Of course, once unprotected openings are introduced (whether actual or equivalent), the wall can no longer be located on the Property Line, but must be 1.2 m or more from it (NBCC Table 3.2.3.B).

In the case of the sheet steel wall assembly, the correction factor is 1.6% of the total rated wall area (i.e. exclusive of actual unprotected openings), calculated in accordance with a formula shown in NBCC 3.2.3.12 (see Page 4).

<sup>\*</sup> See NBCC Subsection 1.1.3 *Definitions of Words and Phrases* - "Limiting Distance" - for all situations that may be governed by Limiting Distance requirements.

# EXAMPLE CALCULATIONS

The following example shows how this information may be put to practical use.

Consider a Group E (Mercantile) Occupancy building (typically an enclosed shopping centre), which is to be clad with the 1 h rated sheet steel wall assembly described in this Bulletin. Note that, as this is a Group E building, a 2 h wall is required (NBCC 3.2.3.7.), but as described earlier, the 1 h ULClisted sheet steel wall can be used if correction is made by adding an equivalent area of unprotected openings.

The design parameters of the exposing building face are as follows: Where the 1.6% Correction Factor Comes From:

An **equivalent opening factor**,  $F_{EO}$ , is calculated for the wall at the given fire-resistance period according to this formula given in Article 3.2.3.12. of NBCC:

 $F_{EO} = (T_u + 273)^4 / (T_e + 273)^4$ , where:

 $T_u$  = average temperature reached on the unexposed wall surface at the time the required fire-resistance rating is reached under test conditions;

T<sub>e</sub> = 892 °C for a fire-resistance rating of 45 min 927 °C for a fire-resistance rating of 1 hour 1010 °C for a fire-resistance rating of 2 hours.

The average temperature ( $T_u$ ) of the unexposed surface of the sheet steel wall at 2 h in the fire test was 185 °C, giving an  $F_{EO}$  value of 0.016 or 1.6%.

Length:		88.0 m
Height:		8.0 m
Length/Height Ratio:	88.0 ÷ 8.0 m =	11:1
Total Gross Area:	88.0 x 8.0 m =	704 m <sup>2</sup>
Actual Area of Unprotected Openings (4 Entrances each 6 m x 2 m):	4 x 6.0 x 2.0 m =	48 m <sup>2</sup>
Net Area of 1 h rated wall (i.e. excluding openings):	704 m <sup>2</sup> - 48 m <sup>2</sup> =	656 m²

From the above information, two calculations need to be performed:

(1) Total area of Unprotected Openings		
To the actual area of unprotected openings, an equivalent area must be added as previously noted (NBCO 3.1.7.2), using the equivalent		
be added as previously noted (NBCO 3.1.7.2), using the equivalent opening factor of 1.6%:	656 m² x 1.6% =	10.5 m <sup>2</sup>
Therefore, total area of unprotected openings (actual + equivalent) =	48 m² + 10.5 m² =	58.5 m²
Area of unprotected openings (% of the exposing building face):	58.5 m <sup>2</sup> ÷ 704 m <sup>2</sup> =	8.3%

(2) Required Limiting Distance	
Referring to NBCC Table 3.2.3.B:	
For a building with an Exposing Building Face that has:	
Maximum Area =	1 000 m <sup>2</sup>
L/H Ratio	> 10 : 1
Area Unprotected Openings =	8.3%
The required Limiting Distance =	7 m

Note that, as the (permitted) area of unprotected openings for this wall situated 7 m from the Property Line is 9% (Table 3.2.3.B), the construction of the wall (with the exception of the 2 h rating) must be as specified in NBCC 3.2.3.7.(2)(a).

## CONCLUSION

The fire-rated sheet steel wall described in this Bulletin is a ULC- listed Design, using primarily generic materials. It offers designers flexibility in the design of steel clad walls that was previously unavailable to them. Future developments will expand the range of materials that can be used.